



**Catenaryless Tram
Systems:
Sustainable Eco-Friendly
Solution for the City
Transport**

urbos

The **technology** of the Future...
...that respects the Past

www.caf.net



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- ACR SOLUTION
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- SOLUTION TO OPERATORS CONCERNS



CAF Products and Services

ROLLING STOCK

- Design and manufacture of all types of rolling stock

TURNKEY PROJECTS

- Turnkey
- Contract Licenses

FINANCING

- Project Financing
- Leasing/Renting
- Made to measure solutions

SUBSYSTEMS

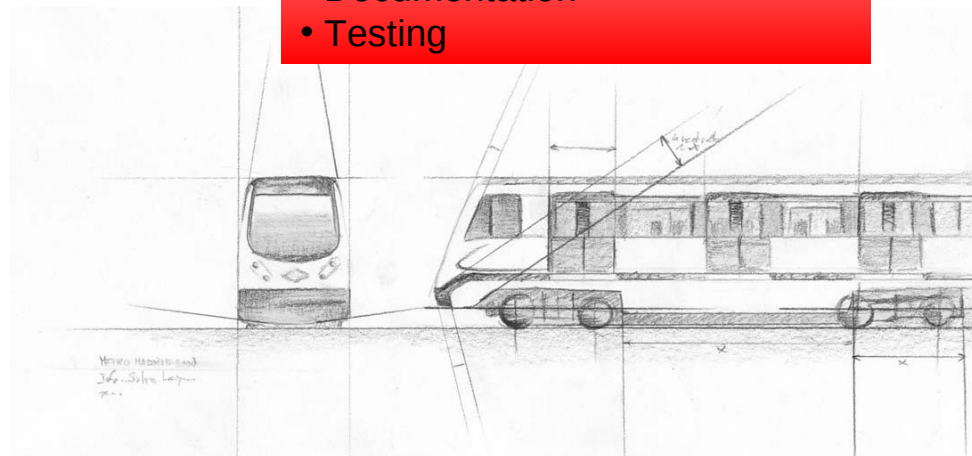
- Component Manufacture (wheels, axles, couplings, etc.)
- Equipment Supply
- (Bogies, Cosmos...)

ENGINEERING SERVICES

- Integration of Systems
- R&D
- Reliability Study
- Simulators
- Documentation
- Testing

AFTER-SALES SERVICES

- Maintenance
- Spare Parts Supply
- Repair





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WE CREATE WORLDWIDE RAILWAY SOLUTIONS

CAF shares all our GCC customers' our passion for the design of the latest state-of-the-art technologies for any kind of transport solution, either on turn key or supply basis : metro, commuter trains, high speed trains and catenary free trams.

A new train generation that guarantees maximum power-efficiency and full passenger comfort with latest technology innovations that benefit everyone in order to create a better world.



Rolling stock



Complete Range of Products

High-Speed Trains (350 kph)

Trams (ACR)

Push – Pull Trains

Regional Trains

Suburban Trains

Metro

Airport Shuttles

Articulated Units

Locomotives

CAF Group comprises more than 50 companies that work together to offer global railway solutions such as:

- BZK Ferroviaria:** Transport System Division
- Eliop Seinalia:** energy remote control and signaling
- CETEST:** comprehensive testing and test management
- Lander:** simulation systems
- Danobat Rail:** depot equipment
- Trainelec:** design and manufacture of electrical traction equipment for all types of trains
- Traintic:** information and communication systems in the railway sector
- Geminys:** integrated document management
- NEM:** intelligent maintenance management systems.



LANDER
SIMULATION & TRAINING SOLUTIONS



CENTRO DE ENSAYOS Y ANÁLISIS



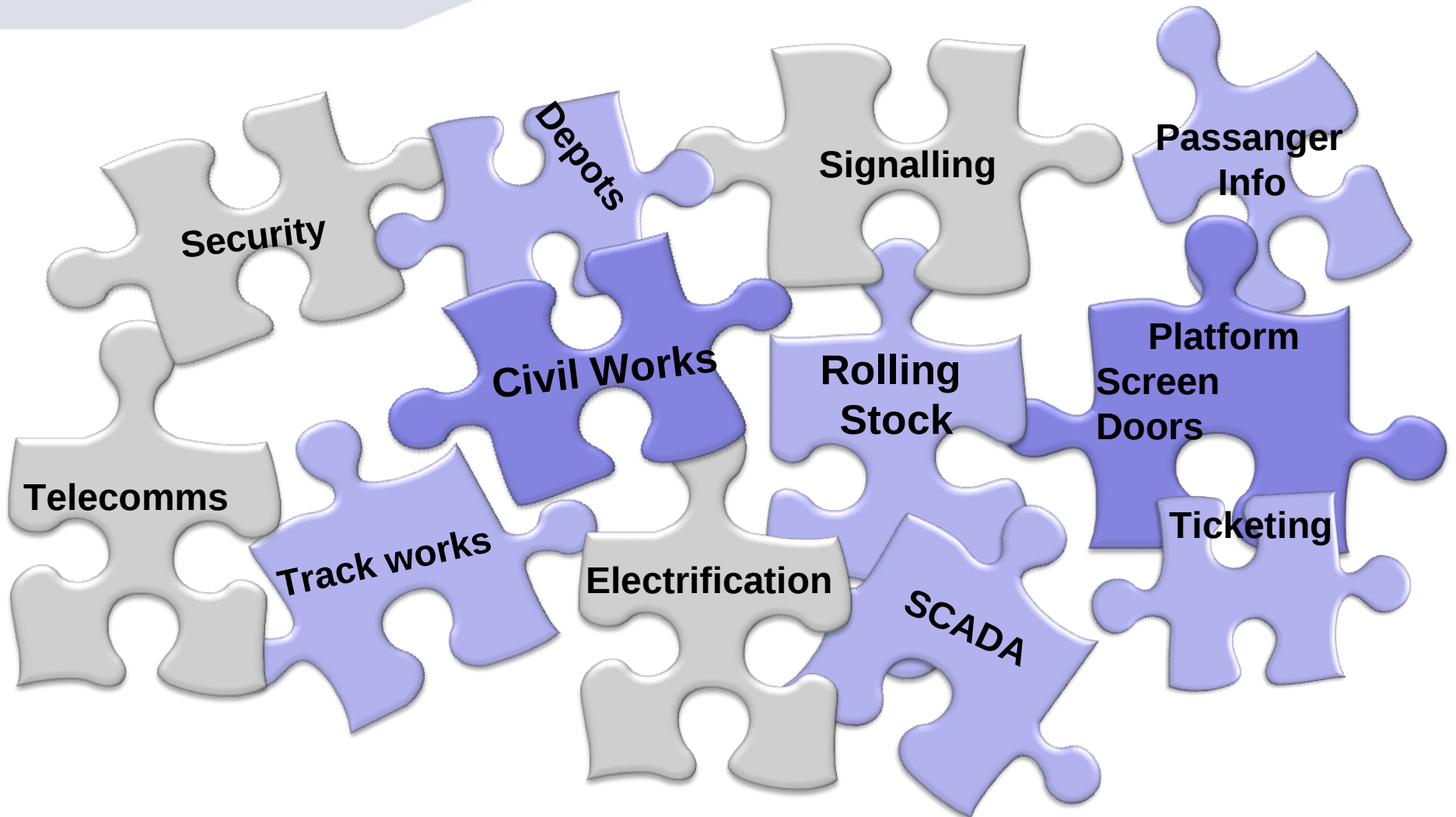
traintic

trainelec

Traction solutions for the railway industry



CAF Transport Systems Division provides a fully customised Turn Key Solution



CAF Group guarantees the integration and compatibility of all the required subsystems (Turn Key Solution)

ONBOARD STORAGES



VEHICLES



Integration of storages into the vehicles

Energy storage control unit for optimization of energy savings

OPERATION CONCEPT

CAF SYSTEM INTEGRATOR

Localisation of vehicles

Charging units, safe & reliable power supply

Charging Strategy

Right of way with pedestrians and vehicles

ELECTRIFICATION

SIGNALLING SOLUTIONS



RAIL AUTOMATION



Charging Points Design at Stations

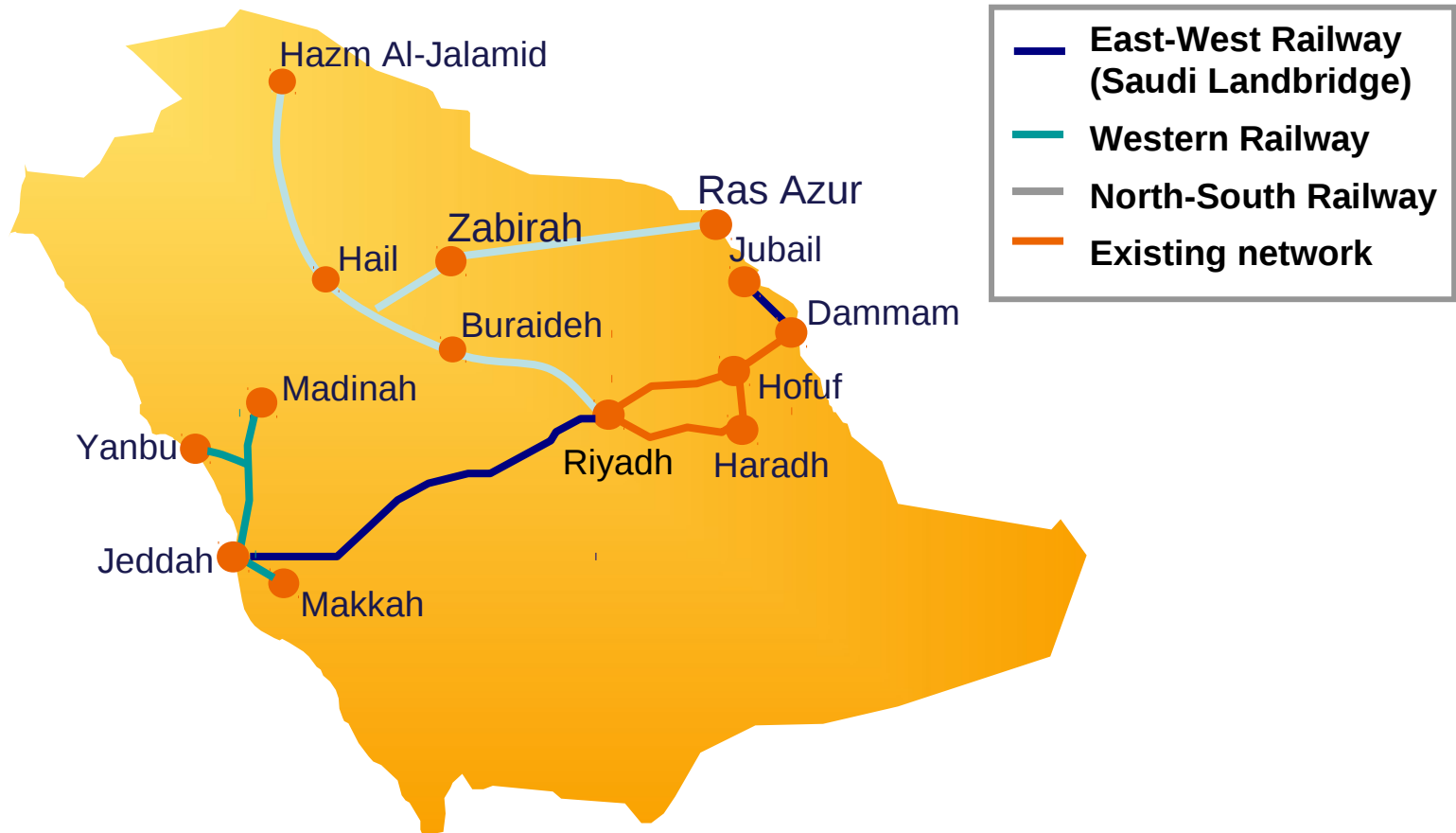
International Records



- 28 COUNTRIES
- 60 PROJECTS
- Over 15,000 M €

The Railway Expansion Program

Railway Expansion Program will add 3,200 km of track to the existing network ...



... connecting all major cities in the Kingdom



قطارات حديثة تقطع المسافة بين الدمام والرياض في 3 ساعات

8 قطارات إسبانية تدخل الخدمة بعد 8 أشهر



القطار الجديد (اليوم)

تستعد المؤسسة الوطنية للخطوط الحديدية لتفصيل 8 قطارات من الإسبانية في الدمام على خط الدمام - الرياض في 3 ساعات في 30 أبريل 2013

القطار
والتي ستعبر في اليوم إن
القطارات الحديثة قائمة
من إسبانيا ، حيث توجد
ليرة من الخطوط الحديدية
تتميزه وإدارة الأكتيفيات
في مدينة مدريد ،
والمين مدمتة تمام البروة
المصنوعة، فيما يمثل اللغة
، والأثاث ومائل الوسادة ،
ومن المتوقع أن يدخل أول قطار
من ضمن الـ 8 قطارات
تتميزه وإدارة الأكتيفيات
في مدينة مدريد ،
والمين مدمتة تمام البروة
المصنوعة، فيما يمثل اللغة
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من ضمن الـ 8 قطارات

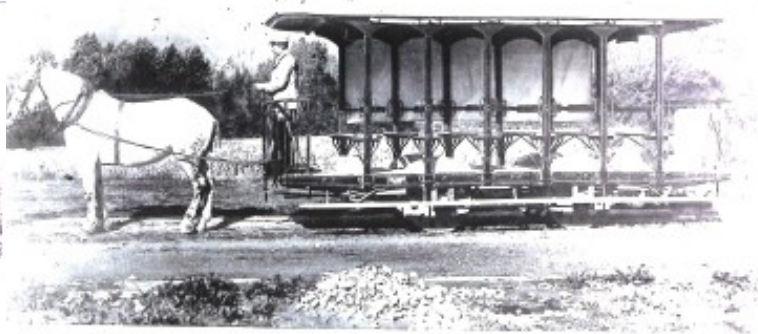
في إطار إنشاء شبكة الكبار
للخطوط الحديدية والمركبة
وهيها 'قطار الحرمين'
الذي يربطه مباشرة جدة
بإثنين القطنين مكة
الخطوط الحديدية في عام
2013 وسيتم البدء بعدد في
نهاية الطاق بشبكة جديدة
للمسافة البروة الحديدية بين
دول الخليج العربية والمغرب

تتميزه وإدارة الأكتيفيات
في مدينة مدريد ،
والمين مدمتة تمام البروة
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، والأثاث ومائل الوسادة ،
ومن المتوقع أن يدخل أول قطار
من ضمن الـ 8 قطارات

Start of the 20th century. The beginnings of our current URBOS Trams



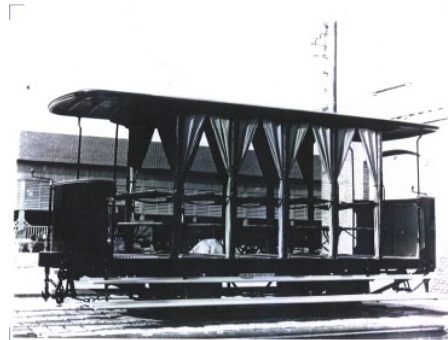
Zaragoza trams 1902



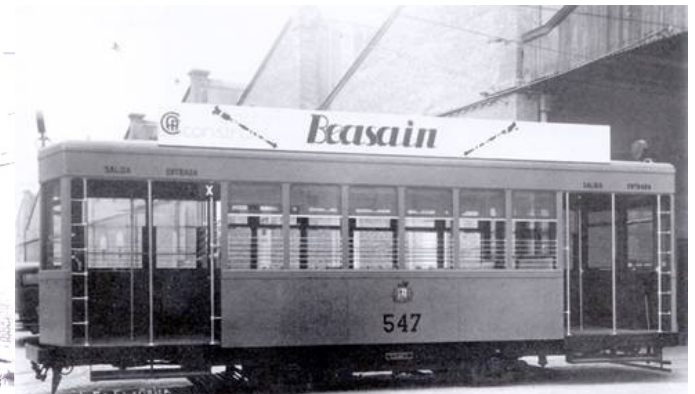
Zaragoza trams 1895



Cádiz trams 1903



Irún - Fuenterrabía trams 1919



Madrid trams in the 30s

URBOS Platform by

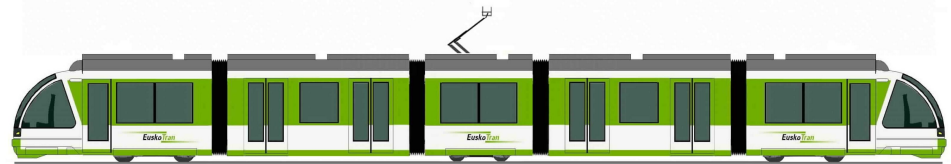


URBOS platform includes the following vehicle families:

URBOS - 70%



URBOS 3 - 100%



URBOS AXL



All of them are compatible with the energy storage system

ACR *evo* DRIVE and **ACR *free* DRIVE**

URBOS 100% LOW FLOOR

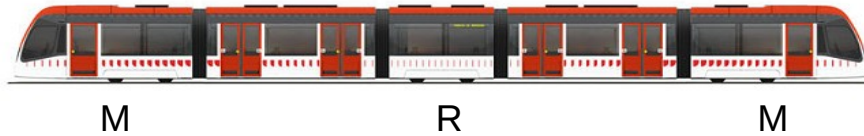
■ Modularity

- Length: **21m / 32m / 43m / 54m**
- Width: 2.300mm / 2.400mm / 2.650mm
- Track gauge: 1.000mm / 1.435mm

21 m



32 m



43 m



54 m



URBOS * Trams with ACR technology

PROJECT	Low Floor	Gauge	Nº LRV	Length/width (m)
Seville Metro	URBOS 2	1.435	17	31,26 / 2,650
Velez-Malaga	URBOS 2	1.435	3	31,26 / 2,650
Vitoria-Gasteiz	URBOS 2	1.000	11	31,26 / 2,400
Antalya	URBOS 2	1.435	14	35,00 / 2,650
Edinburgh	URBOS 2	1.435	27	42,26 / 2,650
Malaga	URBOS 3	1.435	14	32,366 / 2,650
Seville Downtown*	URBOS 3	1.435	5	32,366 / 2,400



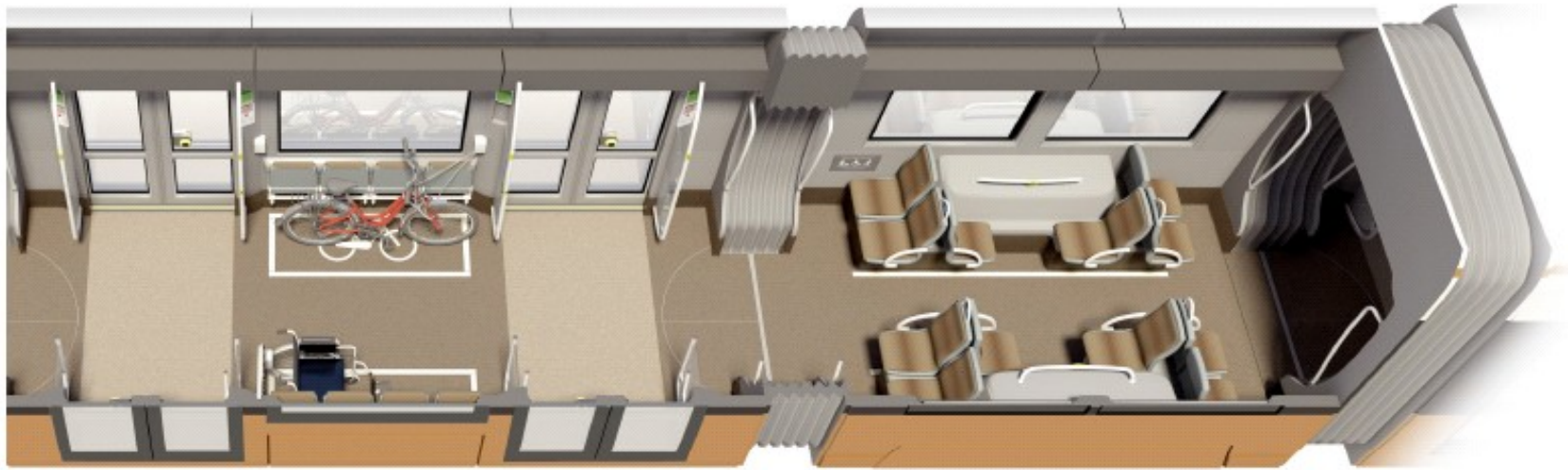
URBOS

* Trams with ACR technology

PROJECT	Low Floor	Gauge	Nº LRV	Length/width (m)
Belgrade	URBOS 3	1.000	30	32,36 / 2,30
Granada*	URBOS 3	1.435	13	32,36 / 2,65
Saragossa*	URBOS 3	1.435	21	32,36 / 2,65
Nantes	URBOS 3	1.435	12	37,96 / 2,40
Besançon	URBOS 3	1.435	19	23,02 / 2,40
Stockholm	URBOS AXL	1.435	22	30,80 / 2,65
Birmingham	URBOS AXL	1.435	20	32,90 / 2,65
Houatom 70% Low Floor	URBOS	1435	39	29,10 / 2,65



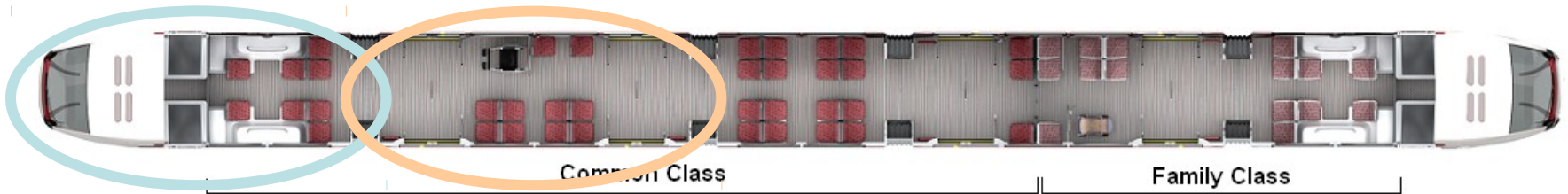
Vehicle Interior Layout



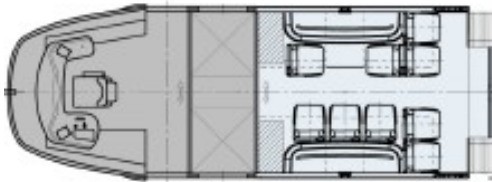
Main Features - Interior

✚ Several alternatives for interior design comprising Common class and Family class areas

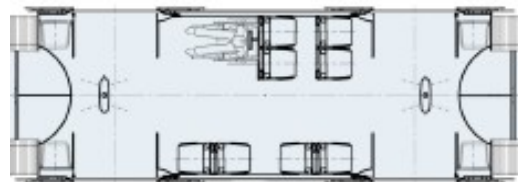
ALTERNATIVE 1



ALTERNATIVE 2



ALTERNATIVE 3



Main Features - Interior

+ VIP Option



COMFORT RATE

VIP class:

100% seated

Family class:

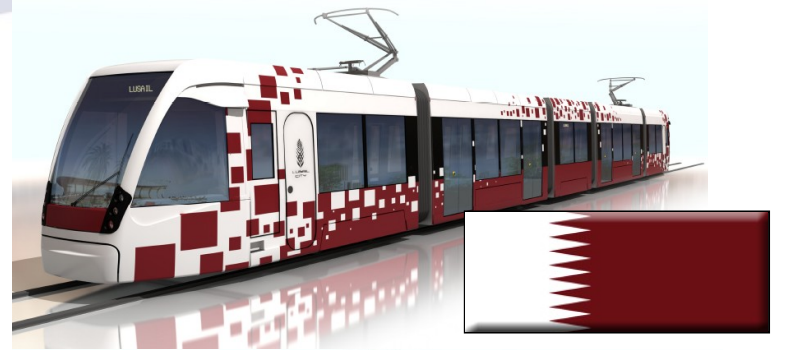
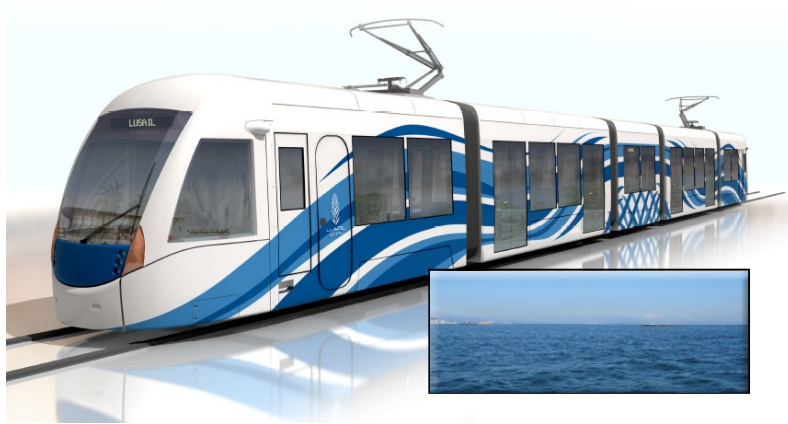
32% seated, 1 wheelchair

Common class:

32% seated, 1 wheelchair

Main Features - Exterior

+ Different approaches for exterior designs



ECo CAF SOLUTIONS

Committed to offering sustainable transport solutions

The search for more efficient and environmentally friendly means of transport is a primordial objective of our company.

CAF carries out an especially relevant role due to its ability to reduce transport energy costs and promote alternative, highly efficient and environmentally friendly, means of transport.



Energy Storage System: Context and Problems

- Demand for increasingly cleaner and more efficient systems from an energy point of view.



- Growing concern about the visual impact of catenary in historical and/or special designed areas.



EcoCAF Solution

SARAGOSSA Tram with ACR
Product Environmental Statement according to ISO 14025

World's first verified EPD for a Tram

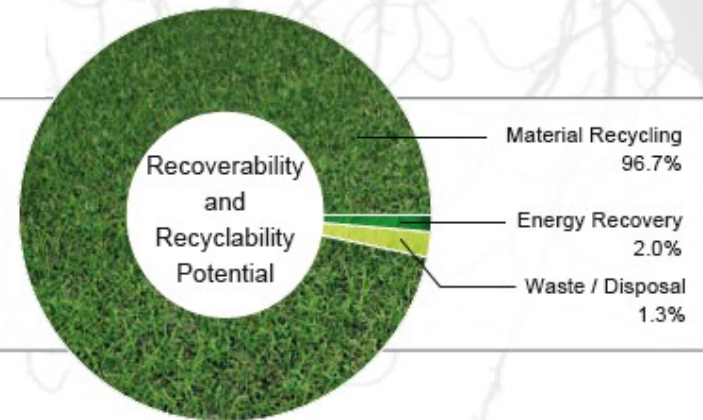


Potential recoverability and recyclability profile

Thanks to the studied design and modularity used for tram assembly and disassembly, high potential recoverability and recyclability rates at the end of its useful life are achieved, in agreement with ISO 22628, such as:

TZ Recoverability and Recyclability Potential

Material Recycling	96.7%
Energy Recovery	2.0%
Waste / Disposal	1.3%



Challenges

Catenary-free tram

ACR *free* DRIVE

CATENARY-FREE

Certain capacity for running without catenary



Possible energy savings

ENERGY SAVING

Energy saving system

ACR *evo* DRIVE

Greentech Solutions



Greentech is CAF/ Tranelec's green product line that answers the needs set out

ACR *evó* **DRIVE**

On-board energy storage system focused on **energy saving.**

ACR *free* **DRIVE**

On-board energy storage system focused on **catenary-free operating mode.**

Benefits of On-Board Energy Storage (ACR)

✓ Catenary-free operation.

- ⇒ Distances > 500 metres up to 2500 metres
- ⇒ Heritage districts
- ⇒ Architectural barriers



ACR *free*DRIVE

✓ Energy saving.

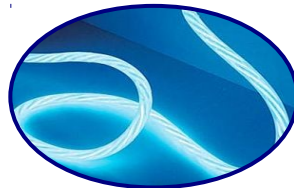
- ⇒ In tram
- ⇒ On the line.



ACR *evo*DRIVE **ACR** *free*DRIVE

✓ Catenary-free areas.

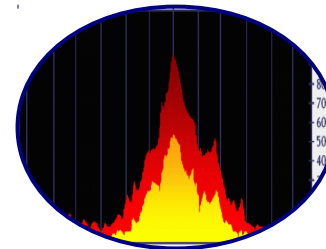
- ⇒ Distances < 200 metres
- ⇒ Neutral areas
- ⇒ Tunnel exits
- ⇒ Depots



ACR *evo*DRIVE **ACR** *free*DRIVE

✓ Consumption peaks.

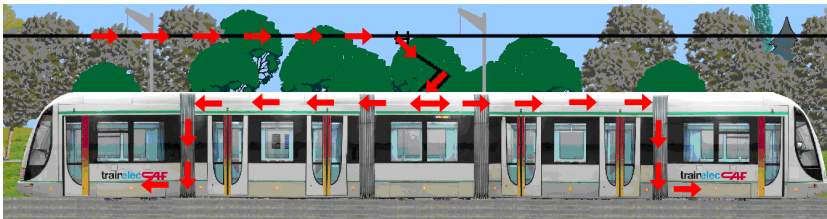
- ⇒ Peaks
- ⇒ Stabilisation.



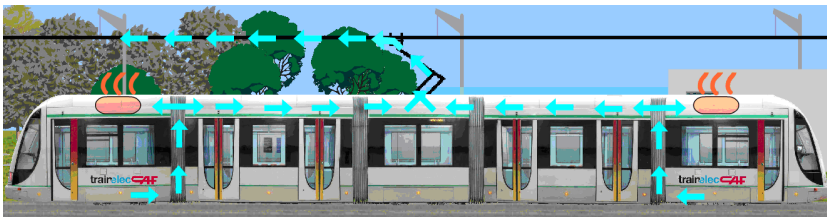
ACR *evo*DRIVE **ACR** *free*DRIVE

ACR - FREEDRIVE. FUNCTIONALITY

CONVENTIONAL TRAM

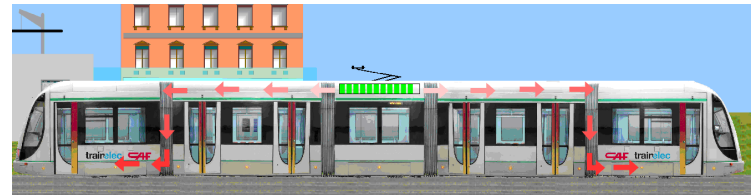


· **Traction phase:** Between stations the energy is supplied by the catenary



· **Braking phase:** A small part of kinetic energy is returned to the catenary. The rest of the energy is dissipated in the brake resistors

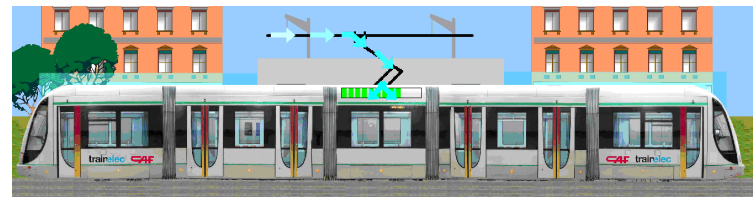
CATENARY-FREE TRAM



· **Traction phase:** The tram starts running from the station with ACR system fully charged supplying the energy to the traction system



· **Braking phase:** The whole of kinetic energy is recovered in the ACR system starting the recharge process



· **Station charge phase:** The ACR system is fully charged during the stop

On-Board Storage Technologies

- Over 4 years of research to analyse, study, integrate and test different energy storage solutions (ESS) in trains.

- Fuel cell



- Flywheels



- Batteries



- Supercapacitors



Supercapacitors and Batteries

Batteries vs Supercapacitors

	Energy density	Power	Life expectancy (approx. number of cycles)
Batteries	High	Low	2.000
Supercapacitors	Medium	High	1.000.000

✓ Energy density.

⇒ Directly related to running range.

⇒ Battery energy quality \neq Supercapacitor.

- **Supercapacitor, physical phenomenon.**
- **Battery, chemical phenomenon.**

✓ Power.

⇒ **Supercapacitor. Allows charging at very high current. Ultra-rapid charging process: 20 sec.**

⇒ **Battery. High current rate charging is detrimental. Charging process > 5 min.**

ACR *evo* **DRIVE**

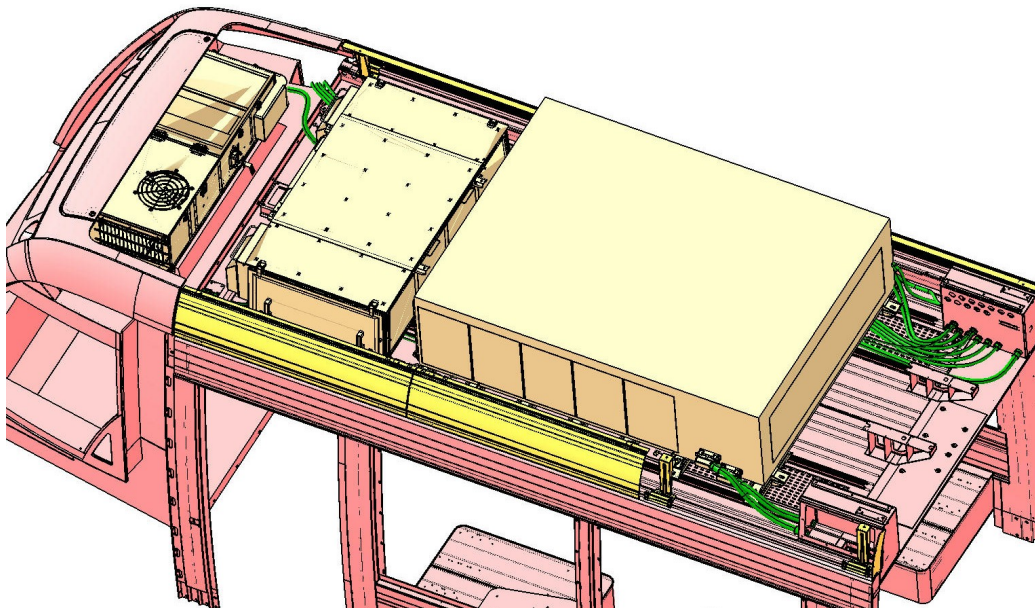
On-board energy storage system based on **supercapacitors**.

ACR *free* **DRIVE**

On-board energy storage system based on **supercapacitors and batteries. Hybrid Technology.**

ACR - FREEDRIVE. INSTALATION

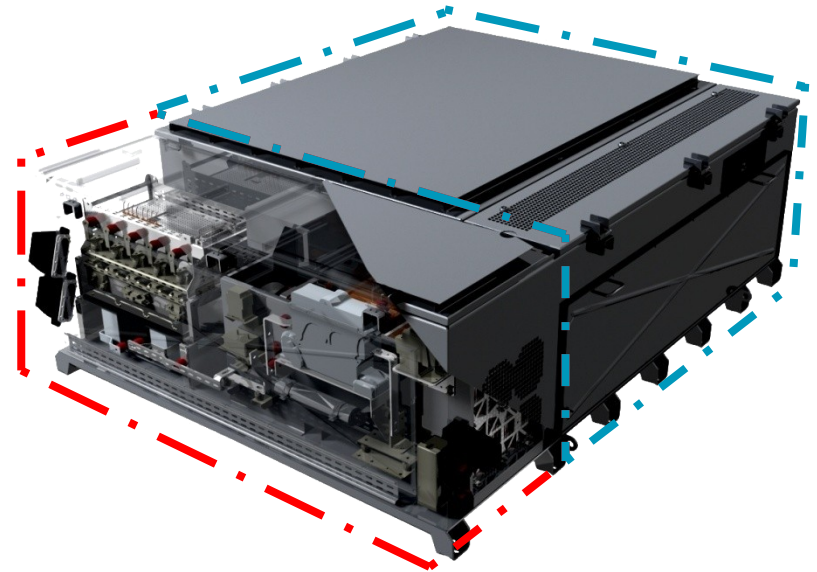
- ACR system is mounted on the roof to the end modules of the tramway.
- Third rail is powered only when the vehicle is over the rail. Fail safe system.



ACR System. Technical Characteristics

Integrated ACR Equipment: DC/DC + Energy Storage

- ⇒ **DC/DC converter:** energy charge and discharge control.
- ⇒ **Energy Storage System:** energy storage in supercaps/battery modules.
- ⇒ **Modular** system with 5 independent branches per ACR module.
- ⇒ **Configurable** ultracap/battery distribution depending on the application.



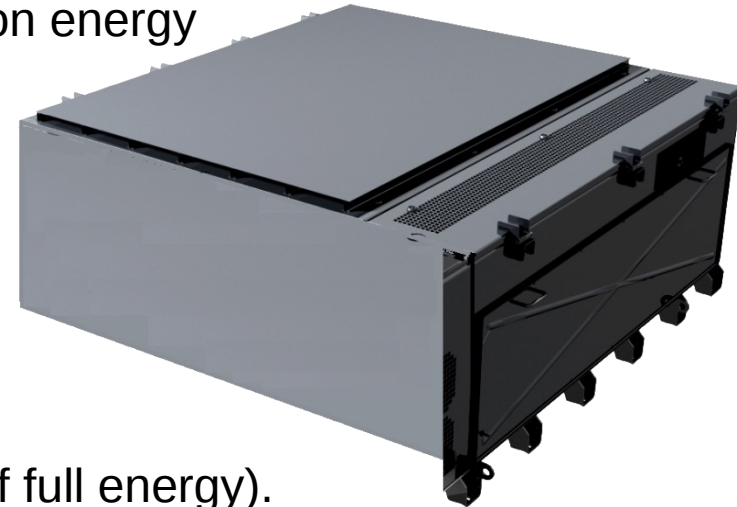
ACR System. Energy storage

The energy storage is configurable

- ⇒ Modular system according to number of branches.
- ⇒ Configurable branch composition depending on energy needs: ultracaps, battery.

Details of 5 branch ultracap equipment

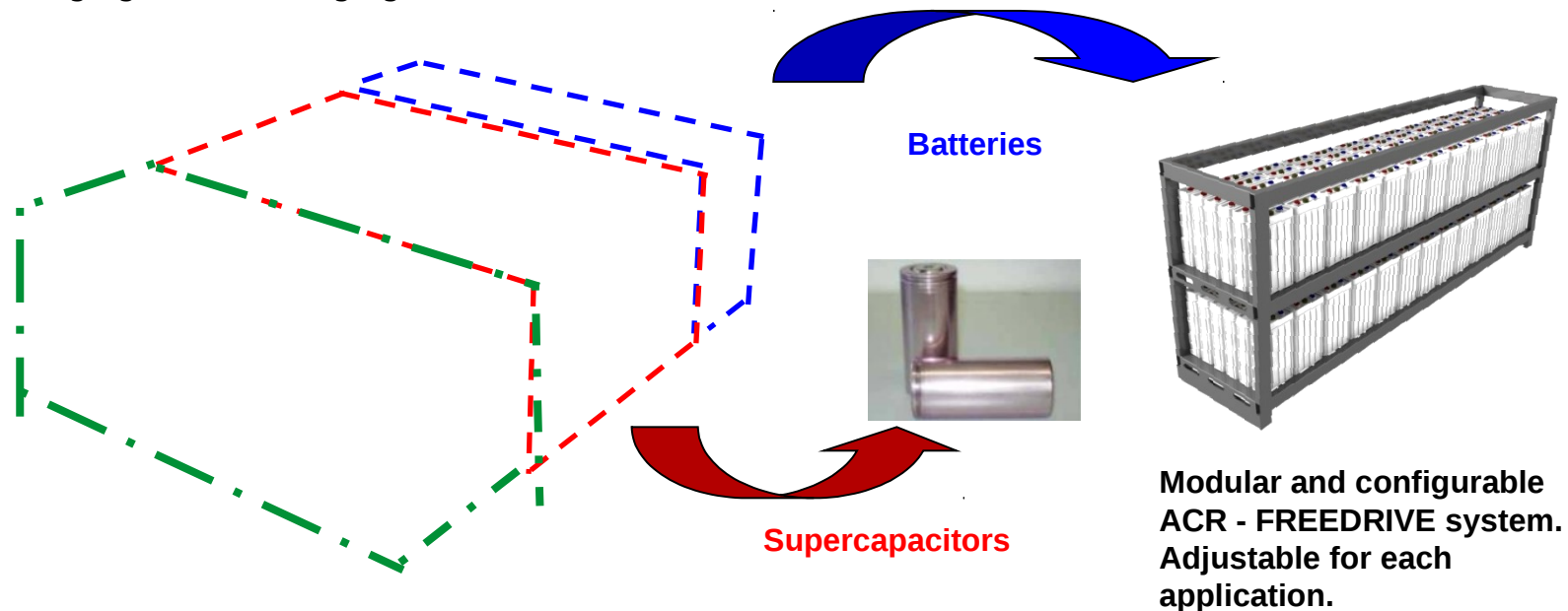
- ⇒ 5 independent modular branches
- ⇒ Maximum working voltage per cell: 2,7 Vdc.
- ⇒ **Energy:** 3,9 kWh of useful energy (5,2 kWh of full energy).
- ⇒ Power: defined by dc/dc equipment.
- ⇒ Cooling type: modular cooling (natural convection, forced air, forced air + cooling circuit + closed cooling air circuit).



ACR - FREEDRIVE. SYSTEM DESCRIPTION

THE ACR - FREEDRIVE ALLOWS INTEGRATING SUPERCAPACITORS AND BATTERIES
(2x UNITS FOR ONE 32M LRV)

- **DC/DC Converter:** Controls supercapacitor/battery charging and discharging.



	Supercapacitors	Batteries
ENERGY	Useful: up to 2x 3.9 kWh	Up to 2x 15 kWh
	Total: up to 2x 5.2 kWh	

ACR - FREEDRIVE. CHARGING INFRASTRUCTURES

Charging process can be made either from the third rail or rigid Overhead Catenary at Stations_

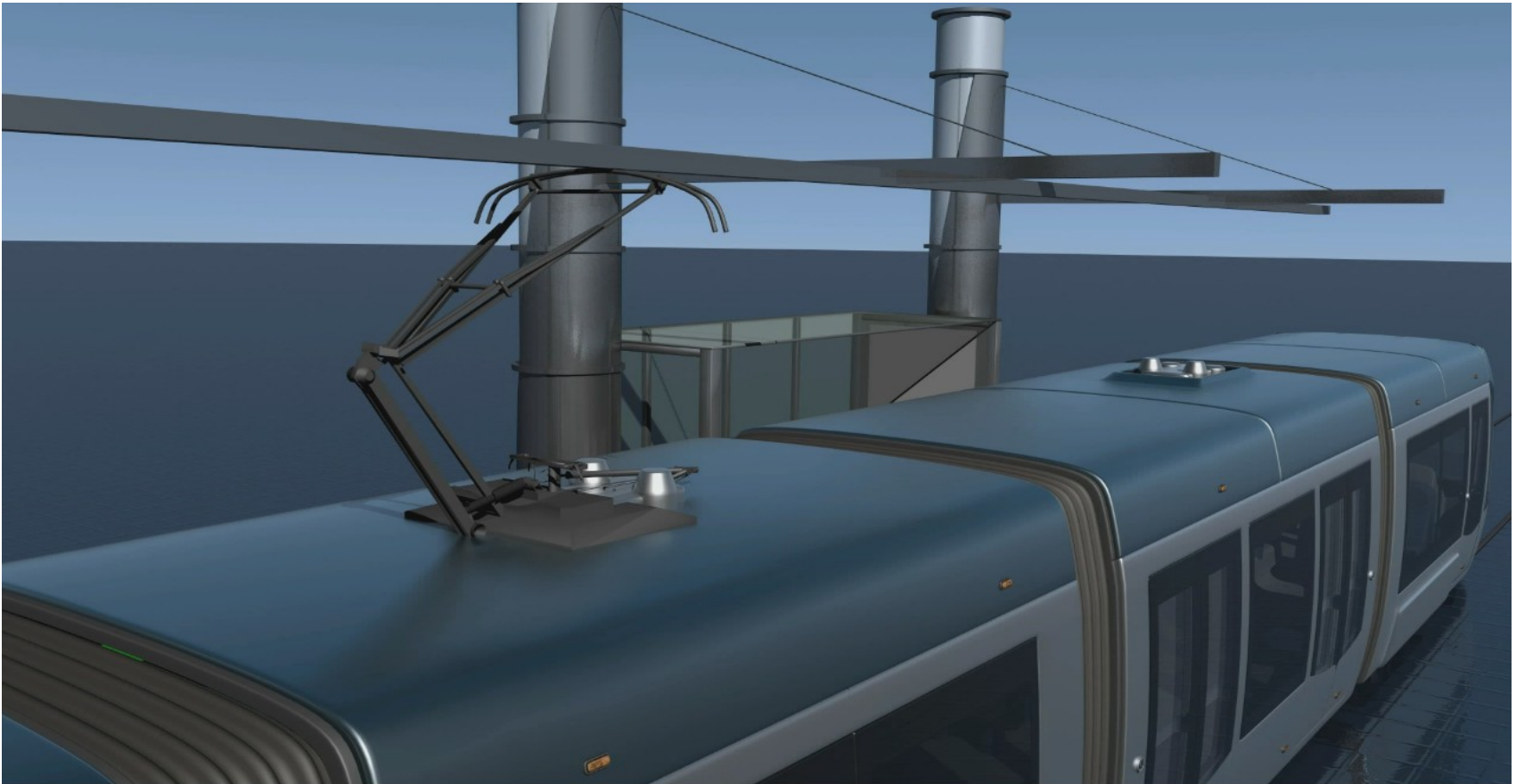
CAF unic World Manufacturer with Two charging solutions for Catenary Less Trams in service

Third Rail is not considered by CAF an appropriate solution due to dust and sand environmental conditions



ACR - FREEDRIVE. CATENARY CHARGING SYSTEM

- Short Rigid Catenay installed only at the stops
- Double Rigid Catenary



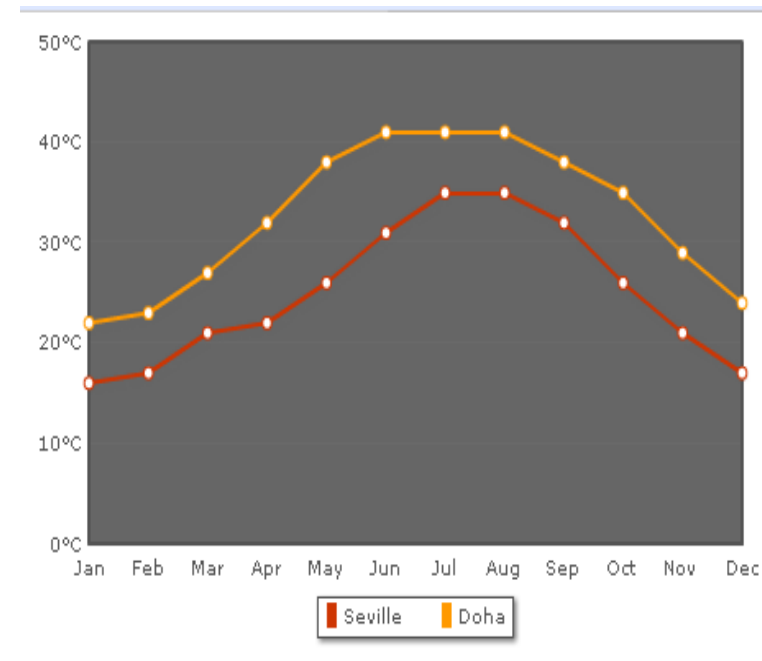
Metrocentro Seville Tram. MAIN DATA

Service in extreme conditions:

- Average maximum temperature (July – August 2010): 35 °C.
- **Maximum temperature during operating period: 42.2 °C (11 August 2011)**
- Maximum consumption of auxiliary equipment.

Details of revenues service with passengers

- More than **269 routes** are performed daily along the catenary-free section.
- More than **150 KM** are completed daily without catenary.
- **100% availability** of the ACR - Freedrive system.



ACR System Service Proven

Sevilla Tram



Zaragoza Tram



March 2010

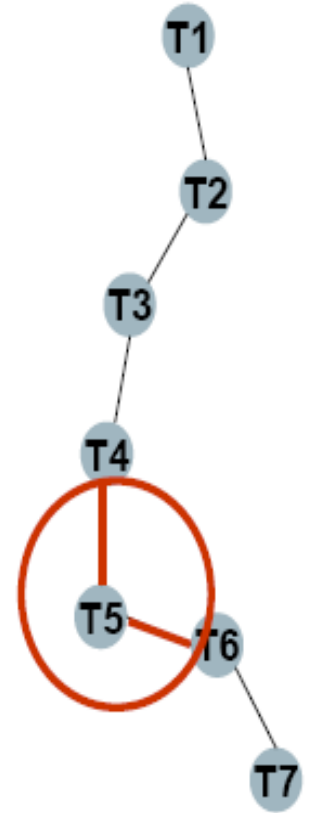
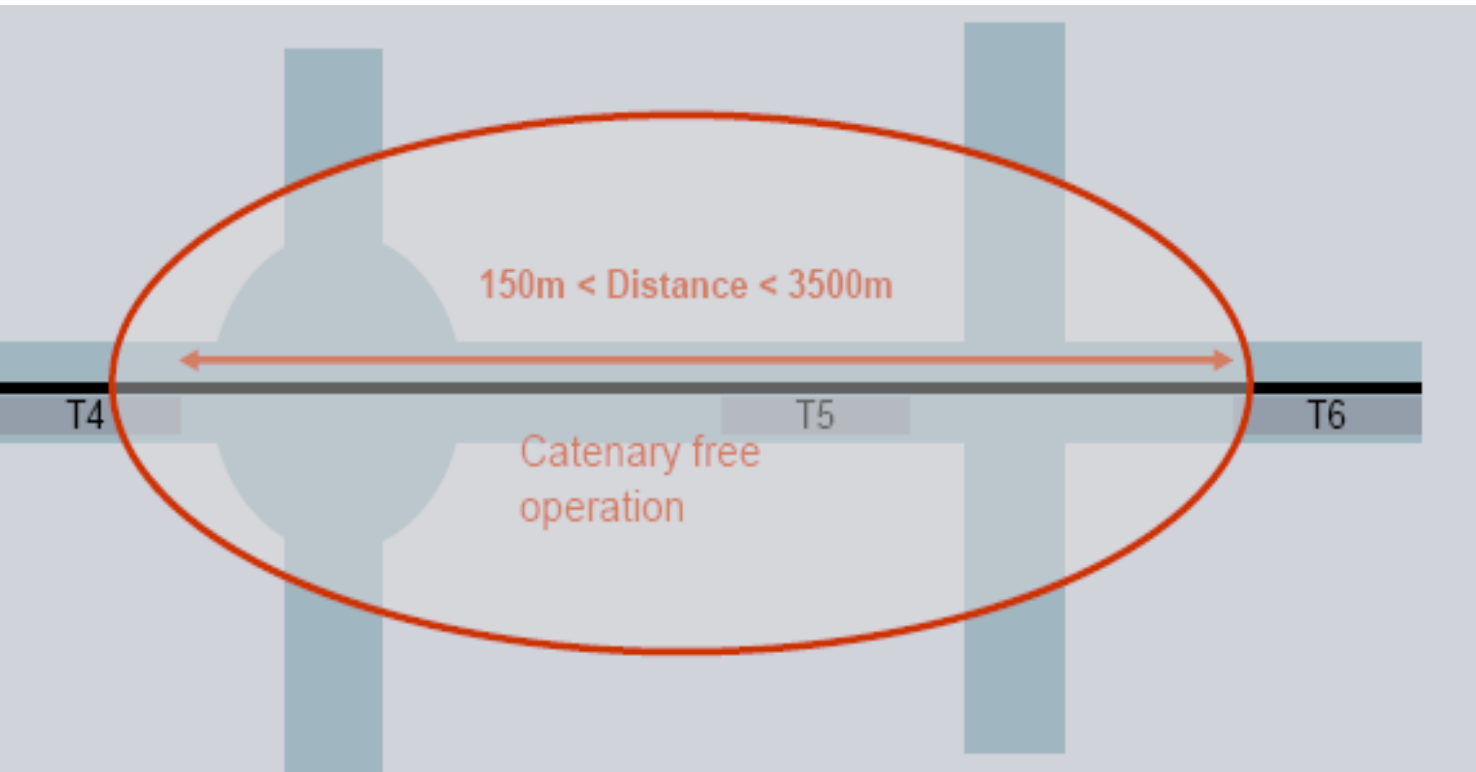


Granada Tram Delivery in 2013

Scenario 1 for partly catenary free operation (w/ Ultracaps)

Requirement for partly catenary free operation example from T4 to T6 (<3.500m)

- ✓ No additional infrastructure necessary
- ✓ Vehicle equipped with batteries



ACR System Service Proven

Seville Tram: main data

Configuration:

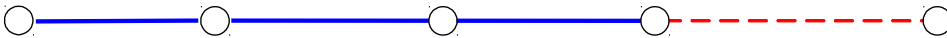
- 5 cars

Train type	Urbos 3 - 5 cars (32 m)
Number of trains	4
Number of ACR - Freedrive units	2
Supercapacitor energy	2x 4.1kWh
Battery energy	Without Battery

Line characteristics:

SECTION 1

SECTION 2



	Section 1	Section 2
Catenary	YES	NO
Length (km)	1.514	0.483
Number of stops	2	0
Maximum gradient	1.56%	0.66%



ACR System Service Proven

Saragossa Tram: main data

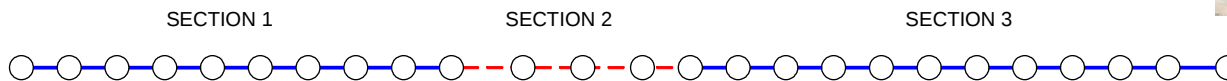
Configuration:

- 5 cars

Train type	Urbos 3 - 5 cars (32 m)
Number of trains	21
Number of ACR units	2
Supercapacitor energy	2x 4.1kWh
Battery energy	2x 15 kWh



Line characteristics:

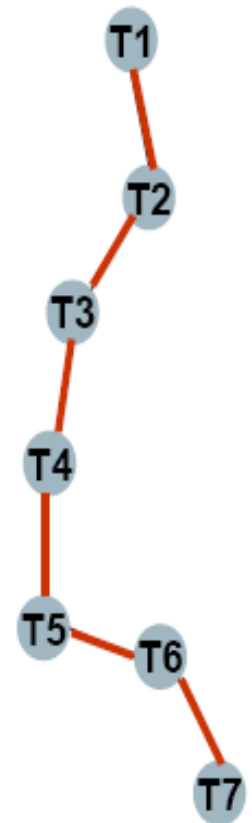
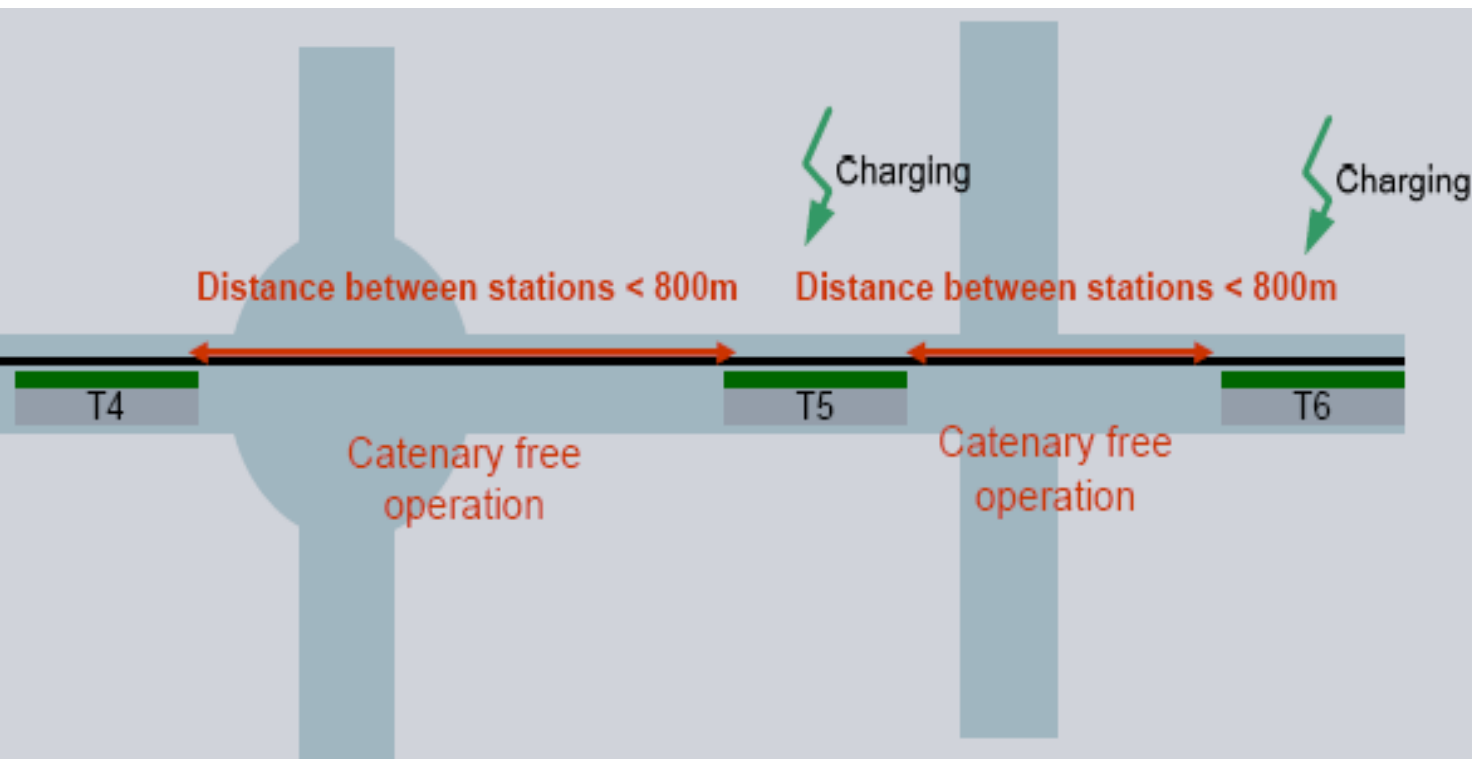


	Section 1	Section 2	Section 3
Catenary	YES	NO	YES
Length (km)	4.91	2.087	5.786
Number of stops	8	3	10
Maximum gradient	5.95%	2.18%	6.70%

Scenario 2 for fully catenary free operation (w/ Capacitors & Batteries)

Requirement Full catenary free operation example from T1 to T7 (distance between stations < 800m)

- ✓ No additional infrastructure necessary, charging at stations
- ✓ Vehicle equipped with capacitors & batteries (**batteries as backup only**)



ACR System

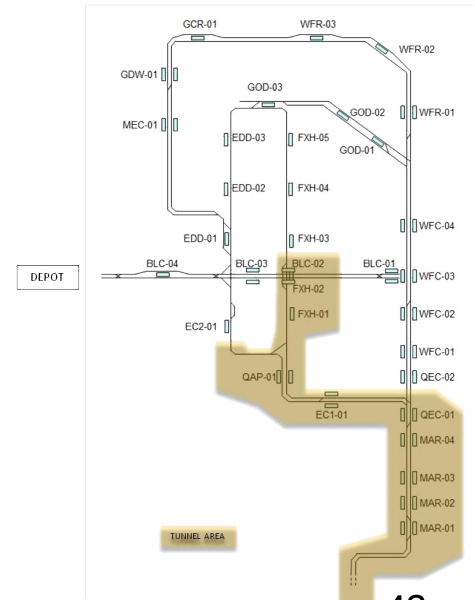
Lusail Tram: main data

Line characteristics:

One route with over 2000 meters distance between stops



	Green Line		Red Line	Purple Line	Yellow Line
Catenary	YES	NO	NO	NO	NO
Length (km)	2.46	11.93	2.31	1.84	4.81
Number of stops	5	13	4	4	9
Maximum gradient	6%	1.07%	1.8%	3.1%	4.1%



Suitability to GCC and Qatar Projects

• PROVEN SOLUTION IN REAL OPERATION

✓ OK

-Seville: total 97.000 km
-Saragossa: total 240.000 km

• HIGH TEMPERATURE CONDITIONS

✓ OK

-Maximum recorded temperature in Seville during operation period: 42.2 °C (11 august 2010). Comparable to Doha.
-Cooling system improved for Qatar(now refrigerated).
Approx +60% higher cooling capacity compared to Seville (forced air).

▪ ENVIRONMENTAL CONDITIONS: SAND & DUST

✓ OK

-Proposed ACR cooling system is mixed, forced air and refrigerated circuit, so that there is no contact with external air. Infraestructure:
-The Rapid Charge Power Supply System (SCSE) charging infrastructure is elevated. As the contact device of the recharge point is installed elevated, sand and dust accumulation is not a problem as it could be for a system based on track level power collection.

▪ DISTANCE IN CATENARY-FREE OPERATION

✓ OK

-Saragossa/Seville LRT with 2x4.1kWh (without using battery) can cross long distances:

Spain and Tercet of the digital newspaper Herald.es
HERALDO.es

SARAGOSSA

MOBILITY

The street car crosses in tests and for the first time 4.7 kilometers without catenary

CAF approach to main operators' concerns

MAIN OPERATOR'S CONCERNS

INVESTMENT

- ✓ Higher initial investment costs compared to conventional system

SAFETY

- ✓ Alternative power supply
- ✓ Road conditions and future maintenance for construction and traffic at street crossings



CAF ACR SOLUTION

- ✓ Lower operational costs → Energy savings
- ✓ Lower maintenance costs → Maintenance Free
- ✓ Lower life cycle costs → Open Source
- ✓ Lower Infra. Costs → E&M and Civil Works savings

- ✓ No danger by magnetic fields
- ✓ No danger by direct touch voltages
- ✓ No limitations for road constructions and traffic

CAF approach to main operators' concerns

OPERATOR'S CONCERNS

TECHNOLOGY

- ✓ Benefiting from latest technology
- ✓ Independent from single source supplier
- ✓ Extendability of the system

ENVIRONMENT

- ✓ Energy savings
- ✓ Free of environmental influences



CAF ACR SOLUTION

- ✓ Proven technologies for energy storage
- ✓ Multiple sources for energy storages possible
- ✓ Easy extension of the system (e.g. new stations...)

- ✓ Energy savings up to 35%
- ✓ Full energy recuperation of breaking energy
- ✓ No impact by sand, water, dust, wind
- ✓ No impact by heavy traffic or radio signals

Overall Advantages of ACR Energy Storage

SAFETY

- ✓ Enhanced safety, no danger by magnetic fields and touch voltages
- ✓ No impact on road construction and maintenance
- ✓ No influence by sand, dust, water, floodings...

MAINTENANCE

- ✓ Low operation costs
- ✓ Maintenance free technology / no complex
- ✓ Easy to extend and upgrade

MARKET

- ✓ Participation in world future technology
- ✓ Open systems, no dependency on one supplier
- ✓ All major E&M suppliers have solutions with energy storage tech

ENVIRONMENTAL

- ✓ Up to 35% energy savings
- ✓ Up to 30% lower CO2 emissions
- ✓ No additional weight → compensated through light vehicle designs





Thanks for your attention